



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3809-1

Job Sheet 167955



Part No: D3809-1

Job Qty: 20 ea

Part Name: Sliding Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/18/17	0.00 0.00	Start up container		FM
100	Shear	20 pcs		11/18/17	0.00 0.39	Shear		FM
110	CNC Vertical Machining	20 pcs		11/20/17	0.19 5.33	HAAS 1		FM
120	QC	20 pcs		11/20/17	0.00 0.00	QC2		FM
130	QC	20 pcs		11/20/17	0.00 0.00	QC8		FM
140	Packaging	20 pcs		11/20/17	0.00 0.00	Packaging3		17-11-23
150	QC21-SA	20 Ea		11/20/17	0.00 0.00	QC21		11

Part Op 100 - Cut Blanks 1.850" long

Descriptions: 110 - 1- Mill as per Folio FA770 Rev: _____ & Dwg D3809 Rev: _____ 2-Deburr per dwg D3809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRLNB0.250X01.000	3	84	0	0

Part Specifications

Specifications could not be found.

Plex 11/8/17 2:08 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date: _____ De _____	DART AEROSPACE S012975 Sliding Block	POSITION Skid-tube ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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 CANADA
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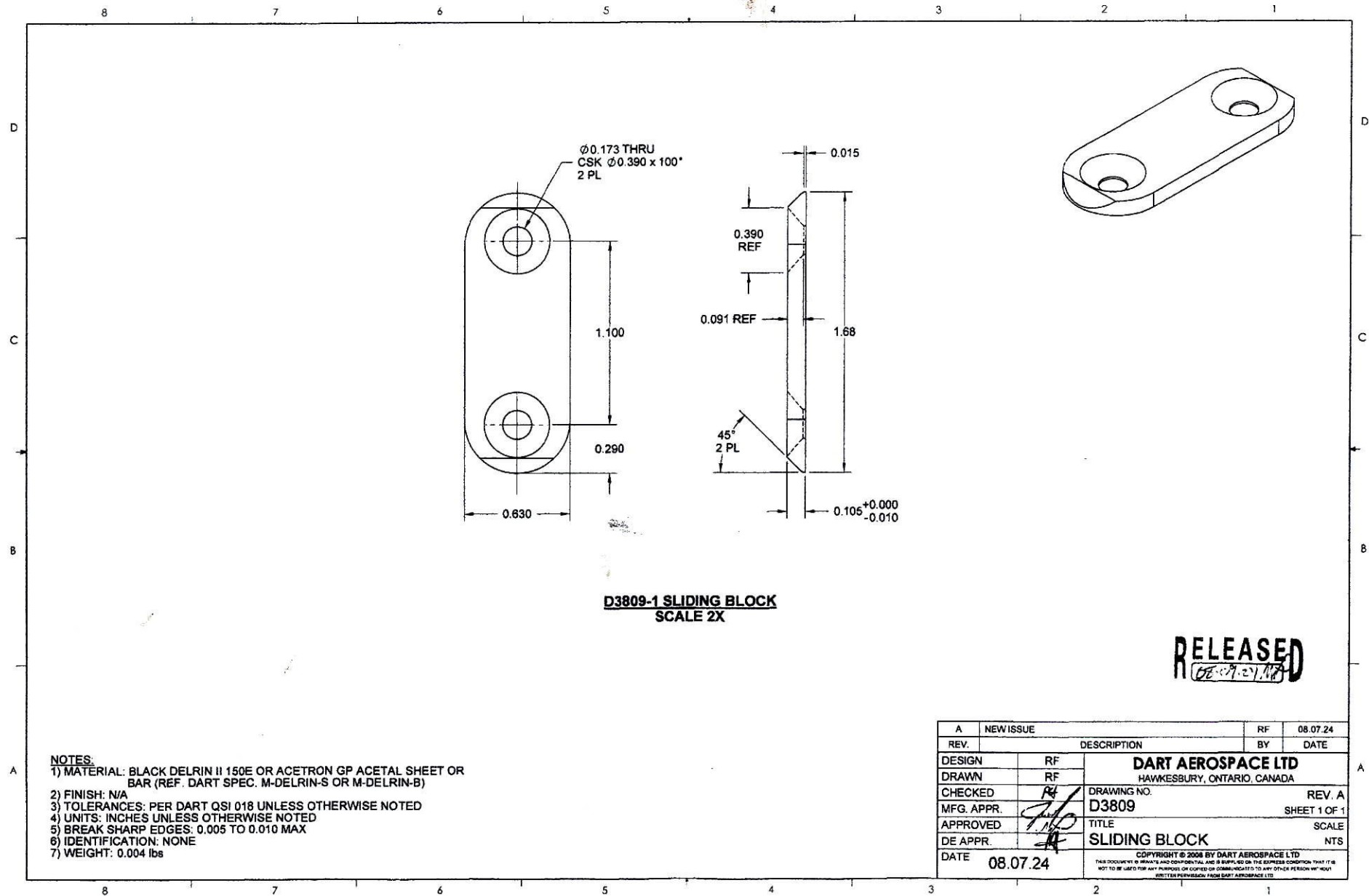
PART NO:
Revision:
Operation:
Change No:

D3809 - 1
Start up Operation

Mfg Date: 11/23/17
Job No: 167955

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

☐	Pressure/Forced	☐	Power Loss/Surge	☐	Positioned Wrong
☐	Bending	☐	Set-up	☐	Outside Dimensions
☐	Centre Not Concentric	☐	BOM/Route	☐	Over/Under tolerance
☐	Cracks	☐	Broken/Damage/Defect	☐	Part Incorrect
☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Part Lost/Missing
☐	Cuffs	☐	Contamination	☐	Part Moved
☐	Crushing	☐	Countersink	☐	Drawing
☐	Heat Treat	☐	Cut Too Short	☐	Finish
☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Misread
☐	Marks/Chatter	☐	Drill Holes	☐	Turning Sequence





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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MDELRINB0.250X01.000 Revision: MDELRINB0.250X01.000														
100	Receive Ft	S012974	167955	1 ft	0	m129844	Start Up Container	Bin	Stock	11/23/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		1		1	0									

Plex 1/8/2018 9:56 AM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					